RESEARCH NEWS

Swapping recycling for a circular economy

A second chance for batteries, gearboxes and cogwheels

Used and damaged cars are often disposed of via energy-intensive scrapping processes — even when many of their parts are still fully functional. In the EKODA project, Fraunhofer researchers are developing a better alternative: First, they examine each component in a complex testing procedure. Then they use an evaluation system to generate recommendations for how these components could be reused. This strategy optimizes the lifespan of the individual parts, making it possible to establish a sustainable circular economy in the mobility sector. Used batteries, gear shafts and cogwheels could even show up in other applications outside the automotive industry.

A camera moves slowly over a lithium ion battery, which has just been extracted from a car that was damaged in an accident. It records the battery type, model, serial number and power class (in kilowatts) and compares this information with an internal database. Next, the battery cover is removed through a semi-automated process. And then comes more analysis. A measuring system records the battery's current charge level, the functionality of its control electronics and the condition of the individual battery cells. Evaluation software developed by the Fraunhofer Institute for Machine Tools and Forming Technology IWU then uses this data to create a detailed profile of the battery condition, which is analyzed and used to provide recommendations for reuse. An intact battery that is only three or four years old, for example, could be transferred to a used car of the same type. If the energy storage system is older, it would be possible to use it in a smaller agricultural machine. Even if the battery has multiple defective cells, it may still be suitable for stationary use, for example, as electricity storage in a home photovoltaic system.

The battery system does not need to be thrown away. It gets a second chance that is tailored to its specific abilities. The same principle of examination and reuse can be applied to other car parts too. "The decisive factor here is that the individual parts are disassembled carefully via a standardized and automated process, as we need to find possible ways of reusing the components right from the start," explains Dr. Uwe Frieß, head of the department for body construction, assembly and disassembly at Fraunhofer IWU.

The core of the EKODA project: the evaluation system

A team of researchers from Fraunhofer IWU in Chemnitz are currently developing and optimizing the above-mentioned evaluation system. The software, which is equipped

Contact
Roman Möhlmann | Fraunhofer-Gesellschaft, Munich, Germany | Science Communications | Phone +49 89 1205-1333 | presse@zv.fraunhofer.de
Andreas Hemmerle | Fraunhofer Institute for Machine Tools and Forming Technology IWU | Press officer | Phone +49 371 5397-1372 | Reichenhainer Str. 88 | 09126 Chemnitz, Germany | www.iwu.fraunhofer.de/en.html | andreas.hemmerle@iwu.fraunhofer.de

with AI algorithms, is one of the core technologies of the EKODA project — which aims to bring about a circular economy through efficient, economically viable disassembly and processing. It is backed by a grant initiative from the German Federal Ministry of Education and Research (BMBF), as part of its mission to set out on the "path to sustainable mobility through circular value creation." Aside from Fraunhofer IWU, other members of the project consortium include the Fraunhofer Institute for Environmental, Safety and Energy Technology UMSICHT in Oberhausen and an array of partners from the world of industry.

The project has an ambitious goal, as Dr. Frieß reveals: "We want to move away from traditional recycling, instead looking at every component of a car as a valuable resource — regardless of the function they currently serve in the vehicle. This is why we are working on a strategy for testing whether these individual components can be reused or repurposed in various contexts." Fraunhofer IWU researchers are also working on processes for automatically disassembling the individual components. By implementing this strategy systematically, the researchers hope to enable reuse of all components as part of a circular economy. As this would reduce the need to manufacture new products, it would reduce both costs and CO_2 emissions. Not only that, but it would also reduce or eliminate the need to prematurely scrap cars that may still be partially intact, or to export defective second-hand cars to countries in the global South — which makes little ecological sense.

Bodies, drive shafts, gears

The Chemnitz-based researchers are not only analyzing battery storage systems — they are also focusing on parts such as the car body and the drive train. Some parts of the drive train, such as shafts or cogwheels made of metal or steel, could also be suited for remanufacturing. For example, it could be worth a try to reduce the size of steel shafts through a reshaping process, allowing the shafts to be used in another mobility application. "A cogwheel from a defective gearbox could be reused in a refurbished electric scooter, to name just one example," explains Dr. Frieß. Fraunhofer IWU is bringing its researchers' many years of experience in the field of resource-efficient production to bear in both the evaluation system and in the development of processes for automatic disassembly and metalworking during remanufacturing.

Dynamic real-time updates

"The evaluation system that we are building is designed to be complex and holistic. Ecological criteria will be given the same weight as technological and economical factors, such as CO_2 emissions and energy consumed during repurposing, for example," explains Patrick Alexander Schmidt, a researcher at Fraunhofer IWU. "The evaluation system will also take into account fluctuations in electricity prices in a dynamic way, based on the relevant daily figures," promises Mr. Schmidt.

The Fraunhofer researchers and their partners want to take the development and design of the evaluation system a step further. They are looking at supply chains, repair shops and car dismantlers — in the future, their requirements or requests for spare parts could be incorporated into the evaluation system's data pool. The system would then be able to tell that the specific component it is testing is needed by a local workshop that is repairing a broken tractor, for example. This way, the automotive industry and its suppliers could form new lines of business focused on organizing sustainable ways of using all components. Another research partner in the project, the Fraunhofer Institute for Environmental, Safety and Energy Technology UMSICHT is developing circular business models that could be implemented effectively in a variety of industries.

The EKODA project

With funding from a Federal Ministry of Education and Research grant initiative, the EKODA project primarily focuses on the mobility industry. It aims to contribute to the fight against climate change and to address industry issues, such as the scarcity of resources, increased prices for raw materials, supply chain disruption, rising energy costs and the problem of waste disposal, which has still not been resolved.

In other words, the goal is to achieve "sustainable mobility through circular value creation" by treating obsolete or defective components as a resource and then finding the most suitable way to reuse or repurpose them once they have undergone evaluation and testing. However, this does explicitly not aim at recycling or disposing of the material as waste.

The overall strategy has two main components: an evaluation system and an efficient, extensively automated product disassembly process. The latter has been designed to consider possible ways of reusing or repurposing products in suitable contexts from the very beginning. On top of this, the project will investigate how the components can be fed into circular supply chains once they have been disassembled and processed.

The project began on November 1, 2022, and is scheduled to finish by the end of September 2025.

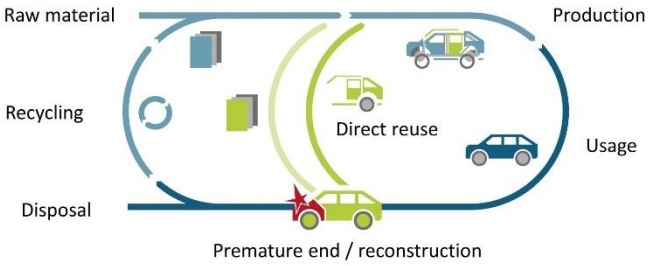

Fig. 1 EKODA's circular economy strategy is intended to disrupt the single-minded fixation on recycling. It uses an evaluation system to check the suitability of components for reuse or repurposing.

© Fraunhofer IWU

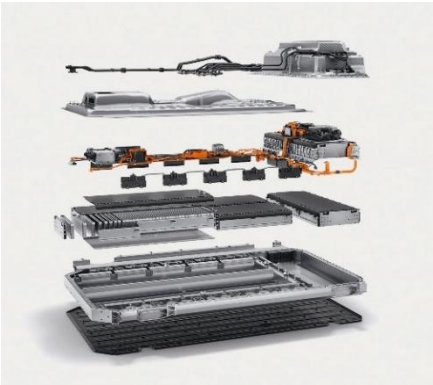

Fig. 2 The modules of a battery storage system. Some of the core tasks of the EKODA project include product disassembly and analysis of parameters such as performance, charge level and battery functionality using the evaluation system.

© Fraunhofer IWU

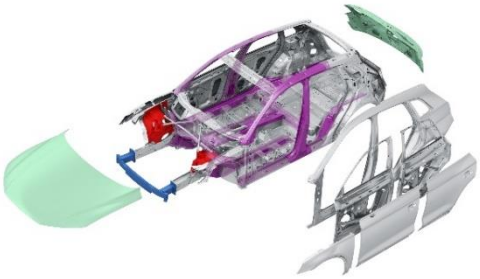

Fig. 3 Body components are also considered a potential resource that could be disassembled, reformed and remanufactured for reuse in other products.

© Fraunhofer IWU

The **Fraunhofer-Gesellschaft** based in Germany is the world's leading applied research organization. Prioritizing key future-relevant technologies and commercializing its findings in business and industry, it plays a major role in the innovation process. A trailblazer and trendsetter in innovative developments and research excellence, it is helping shape our society and our future. Founded in 1949, the Fraunhofer-Gesellschaft currently operates 76 institutes and research units throughout Germany. Over 30,000 employees, predominantly scientists and engineers, work with an annual research budget of €2.9 billion. Fraunhofer generates €2.5 billion of this from contract research.